

Fig. 1

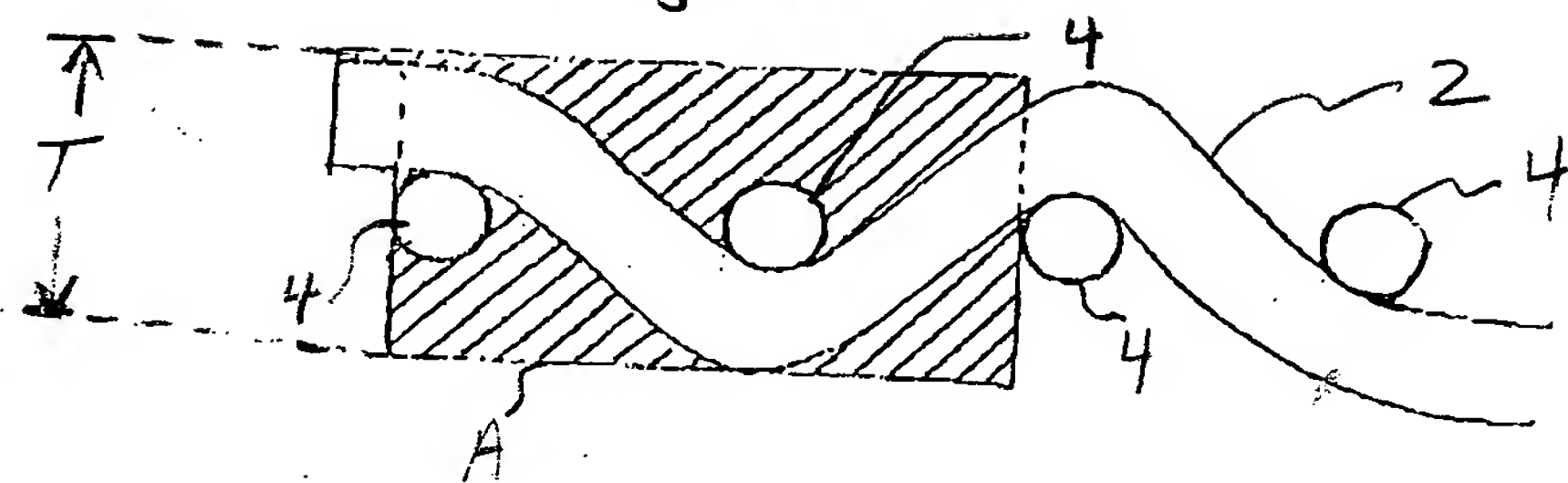
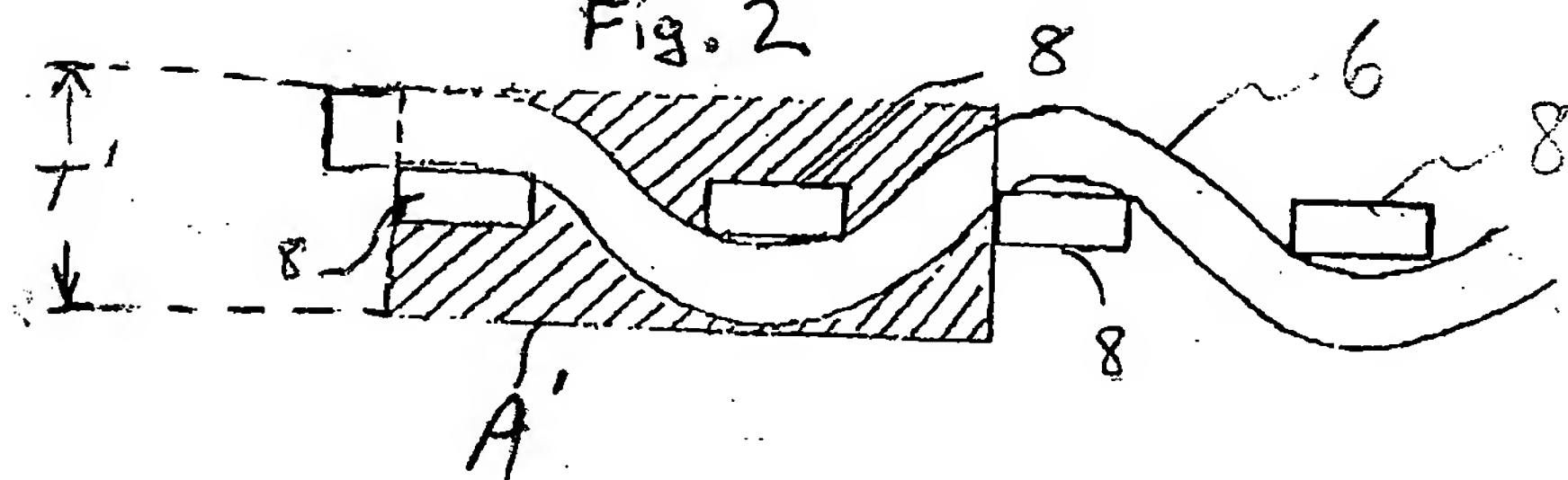


Fig. 2



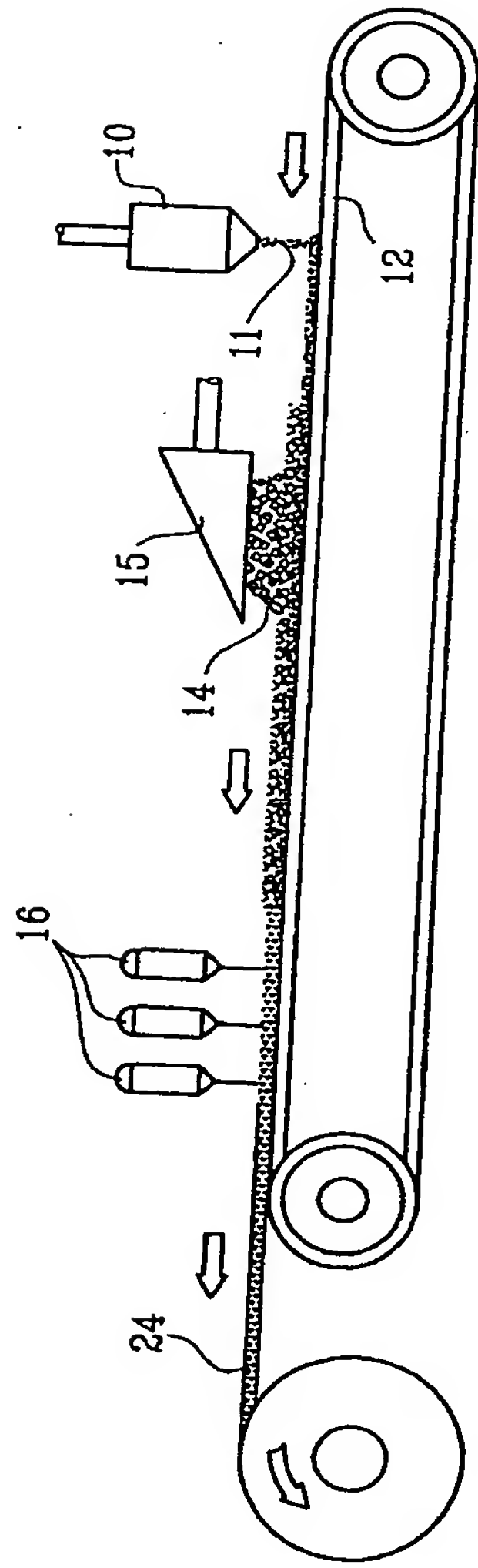
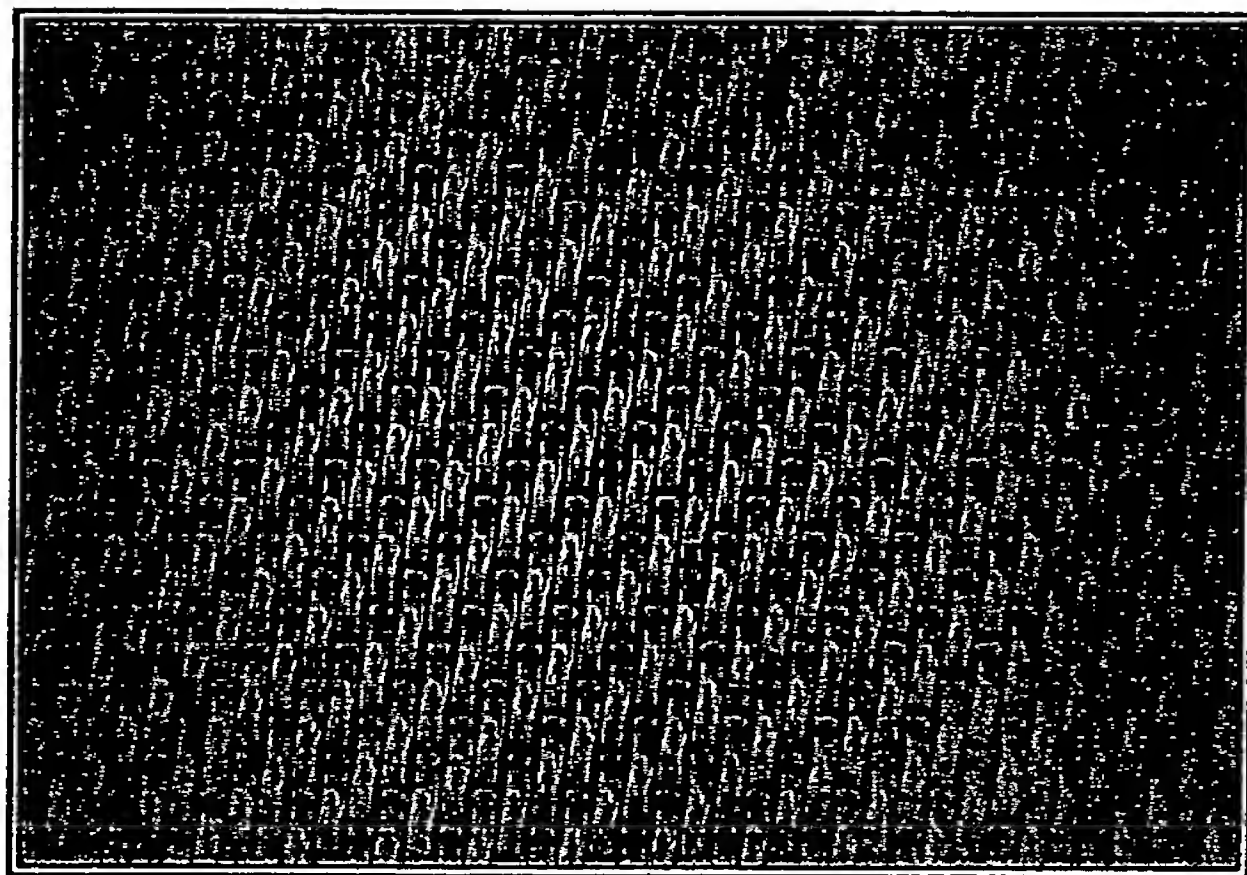
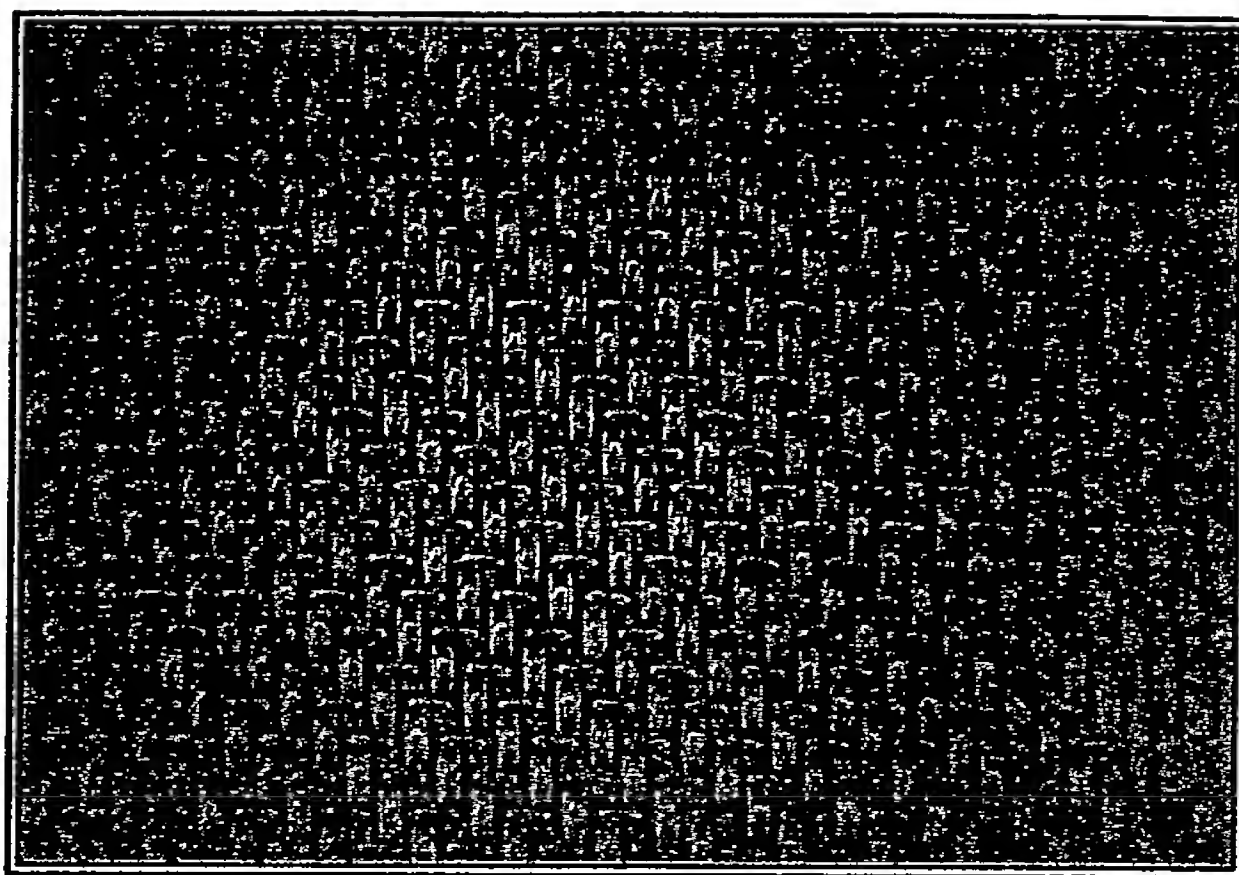


FIG. 3



Long Warp Knuckle Side
 ↑ machine direction ↑

Fig. 4A



Long Shute Knuckle Side
 ↑ machine direction ↑

Fig. 4B

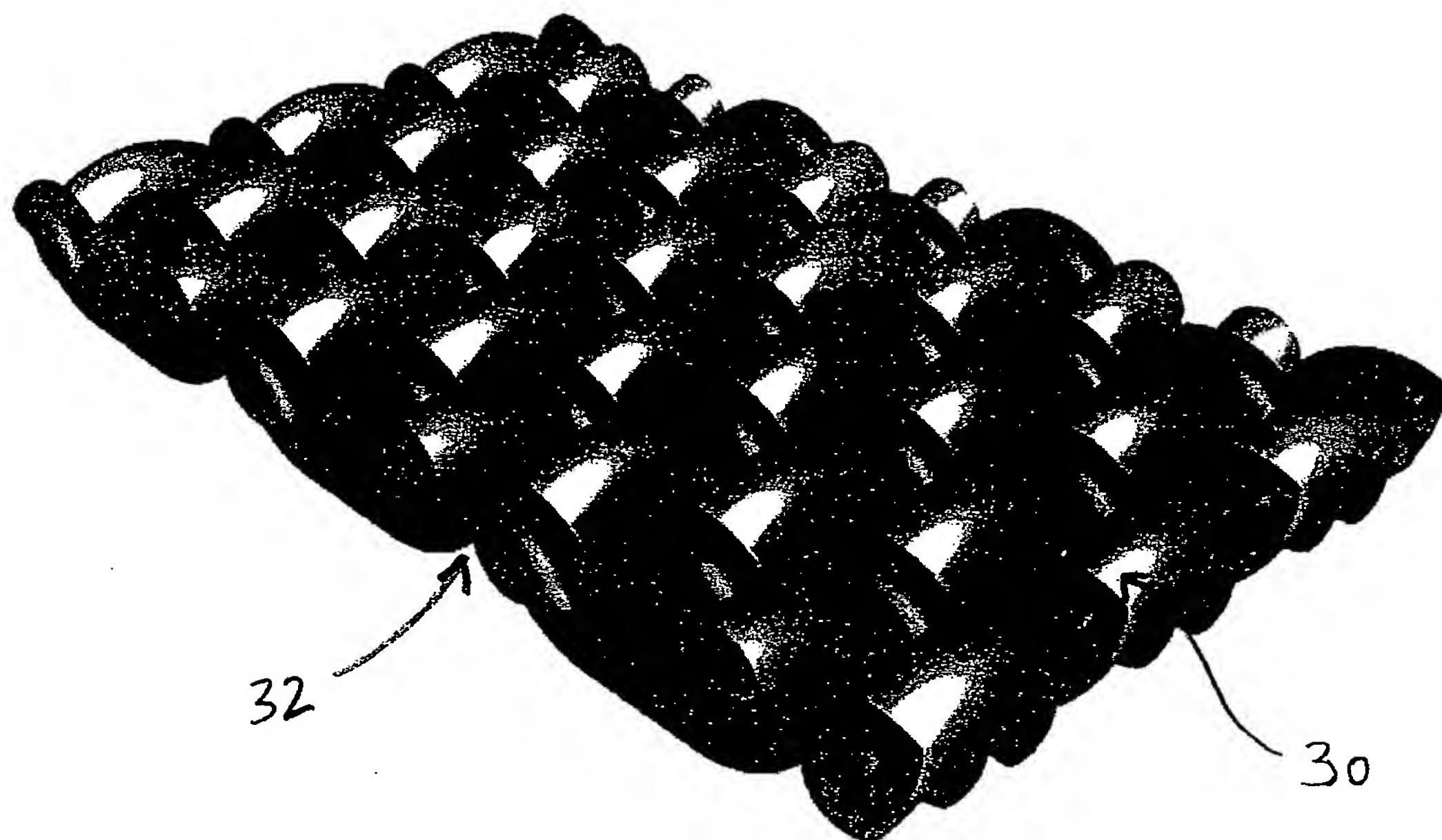
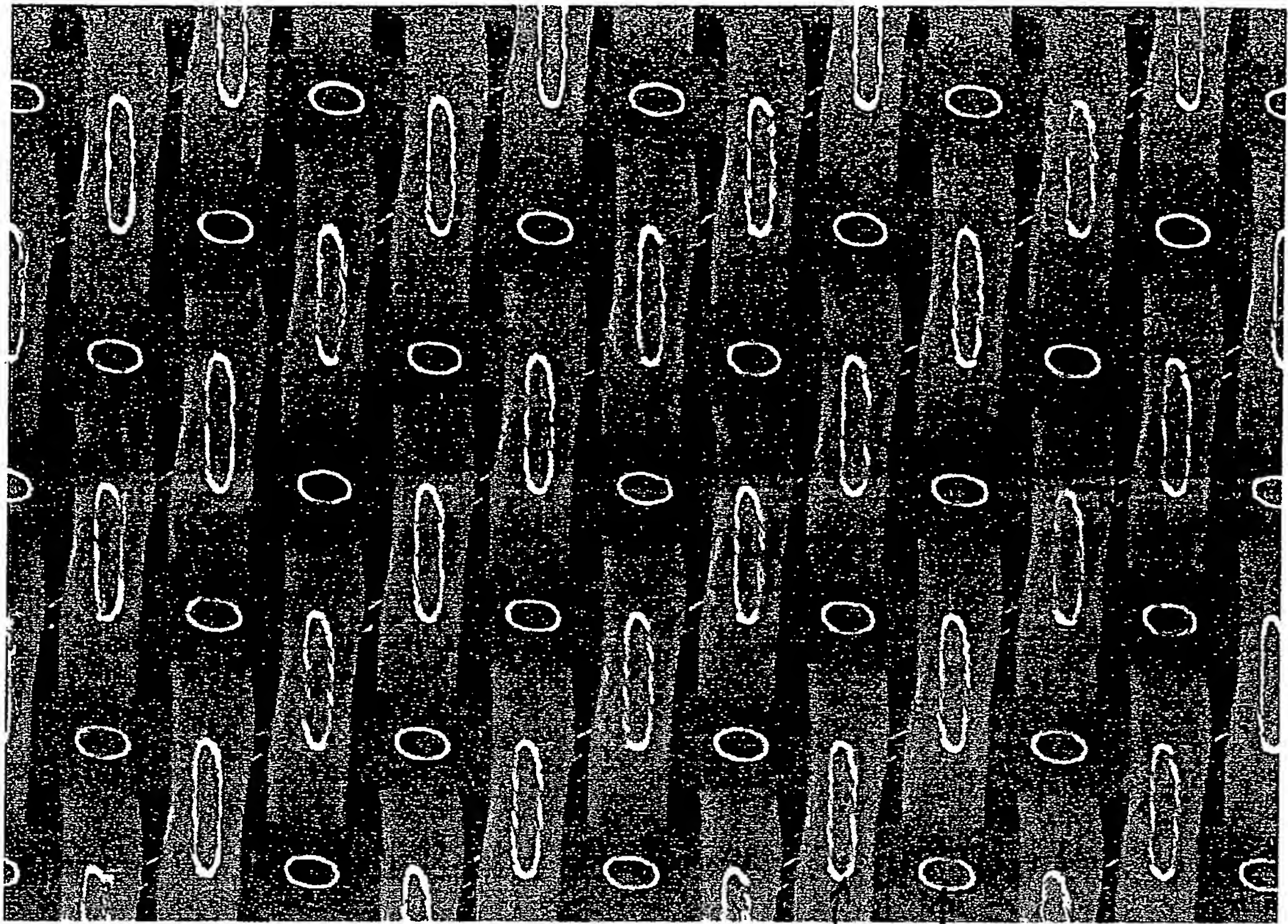


Fig. 5



34

Fig. 6

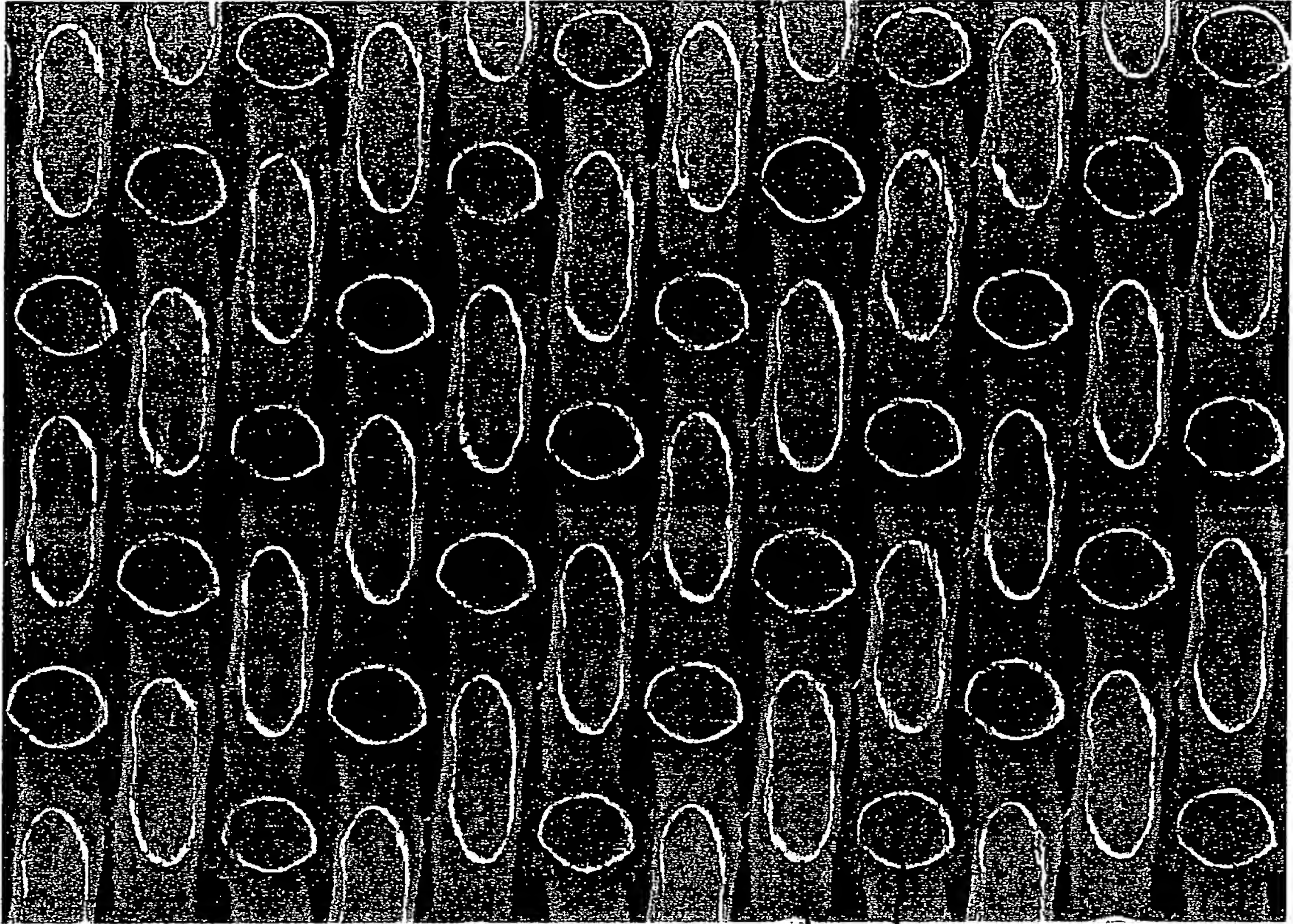


Fig. 7

36

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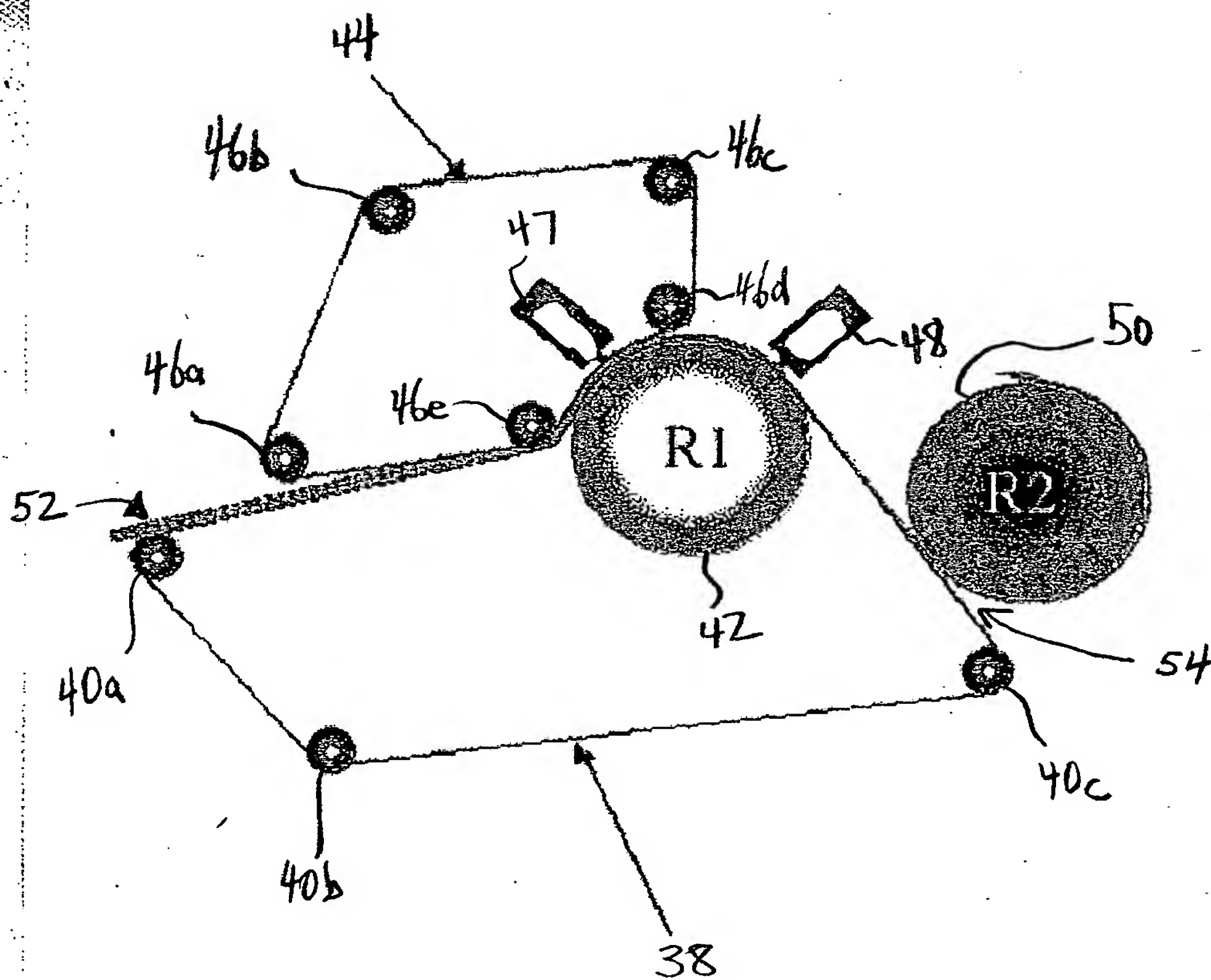


Fig. 8

60

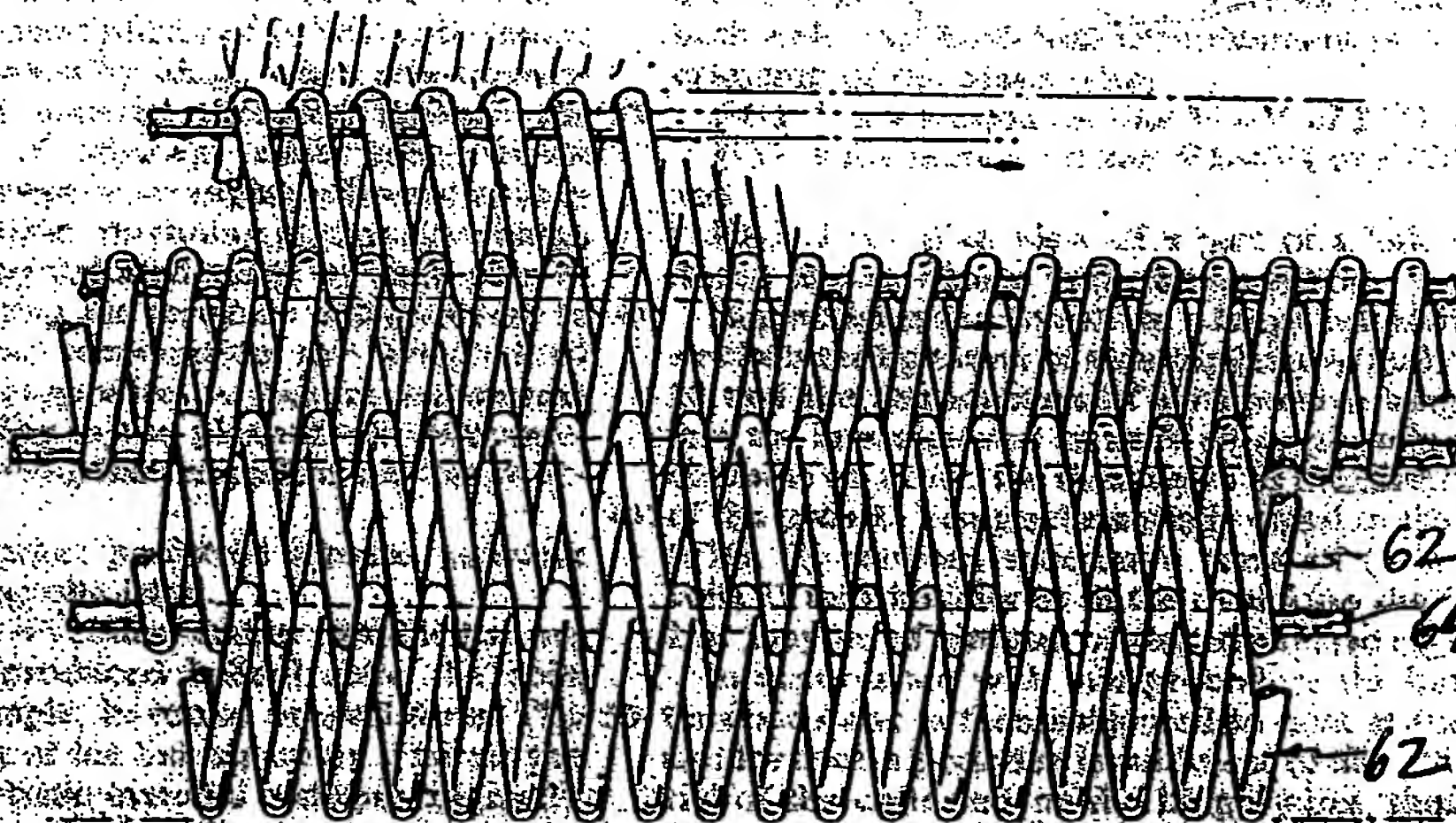


Fig. 9

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